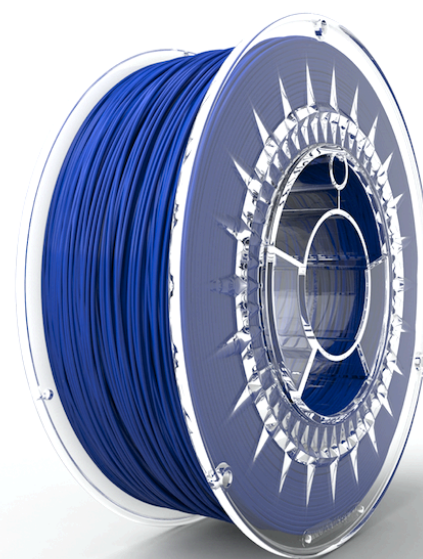


Product card: ABS-T filament for 3D printing.

Product description: Filament ABS-T - thermoplastic product in the form of fiber, used for 3D printing using the FFF method. Filament wound on a spool, vacuum packed with a moisture absorber. The spool contains 1 kg of net material. It can be used in all FFF printers that are not protected from external suppliers and open source structures before using. ABS-T is a naturally transparent material, is easily machined such as grinding, drilling or smoothing, the material is soluble in acetone.

Physical properties of the product:

Diameter of filament	1.75 mm
Dimensional tolerance of filament	+/- 0.05 mm
Roundness of filament	+/- 0.02 mm
Surface of the material	Gloss
Shrinkage of the material	Large
Product weight	1.0 kg net, 1.36 kg gross
Spool - material	Transparent polycarbonate
Weight of the empty spool	~250 g
The diameter of the spool	200 mm
Width of spool	~70 mm
Diameter of mounting hole	52 mm
Packaging	Printed cardboard
Package size	~205x205x80 mm
Vacuum packing	Yes
Moisture absorber	Yes



Suggested printing parameters:

Hotend	230-240°C
Heated bed	90-100°C
Cooling the printout	Not recommended

Due to the structural differences of printers, the above figures should be considered as guidelines and the corresponding values must be determined experimentally.

Physical properties of the material:

Specific Gravity	1.09 g/cm ³	ASTM D792
Heat Deflection Temperature	81°C	ASTM D648
Rockwell Hardness (R-Scale)	109	ASTM D785
Tensile Strength - Yield	460 kg/cm ²	ASTM D638
Tensile Elongation - Break	30%	ASTM D638
Transparency	90%	ASTM D1003

Availability of colors and diameters:

Color	Kolor	1.75
Transparent	Transparentny	✓
Bright Yellow Transparent	Jasnożółty Transparentny	✓
Bright Green Transparent	Jasnozielony Transparentny	✓
Blue Transparent	Błękitny Transparentny	✓